

What is claimed is:

1. A method of selectively coating in-register a wood composite, the method comprising the steps of:
 - (a) positioning one or more die-cut foil pieces in-register on a surface of the wood composite, the die-cut foil pieces comprising a carrier film;
 - (b) overlaying the die-cut foil pieces with an overlaying foil placed over the ^{entire} surface of the wood composite, the overlaying foil comprising a carrier film; *with a Tensile Fragile Design Thereon*
 - (c) laminating the wood composite with the one or more die-cut foil pieces and the overlaying foil; and
 - (d) removing the carrier film of the overlaying foil from the wood composite;
 - (e) removing the carrier film of the one or more die-cut foil pieces, to provide a selectively-coated in-register wood composite.
2. The method of claim 1, wherein the wood composite is a molded wood composite, post-molded wood composite, or semi-molded wood composite.
3. The method of claim 1, wherein the wood composite is smooth.
4. The method of claim 3, wherein the wood composite exhibits at least one wood grain pattern.
5. The method of claim 3, wherein the wood composite is embossed with a design prior to step (a).
6. The method of claim 1, wherein the wood composite is textured.
7. The method of claim 6, wherein the wood composite exhibits at least one wood grain pattern.

8. The method of claim 6, wherein the wood composite is embossed with a design prior to step (a).

9. The method of claim 1, wherein the one or more die-cut foil pieces are a polyacrylate film, a cellulosic film, a polyvinyl film, or a polyester film.

10. The method of claim 9, wherein the one or more die-cut foil pieces are formed of a material selected from the group consisting of poly(methyl methacrylate), cellulose acetate, cellulose acetate propionate, cellulose acetate butyrate, poly(ethylene terephthalate), poly(butylene terephthalate), polyvinyl chloride, polyvinylidene chloride, polyvinyl alcohol, polyvinyl acetate, and co-polymers thereof.

11. The method of claim 1, wherein the carrier film of the die-cut foil pieces is a polyester or a polyvinyl compound.

12. The method of claim 11, wherein the polyester or polyvinyl compound is selected from the group consisting of poly(ethylene terephthalate), poly(butylene terephthalate), polyvinyl chloride, polyvinylidene chloride, polyvinyl alcohol, polyvinyl acetate, and copolymers thereof.

13. The method of claim 12, wherein the film carrier is formed of poly(ethylene terephthalate).

14. The method of claim 1, wherein the overlaying foil is a polyacrylate film, a cellulosic film, a polyvinyl film, or a polyester film.

15. The method of claim 14, wherein the one or more die-cut foil pieces is formed of a material selected from the group consisting of poly(methyl methacrylate), cellulose acetate, cellulose acetate propionate, cellulose acetate butyrate, poly(ethylene terephthalate), poly(butylene terephthalate), polyvinyl chloride, polyvinylidene chloride, polyvinyl alcohol, polyvinyl acetate, and co-polymers thereof.

16. The method of claim 1, wherein the film carrier of the overlaying foil is a polyester or a polyvinyl compound.

17. The method of claim 16, wherein the polyester or polyvinyl compound is selected from the group consisting of poly(ethylene terephthalate), poly(butylene terephthalate), polyvinyl chloride, polyvinylidene chloride, polyvinyl alcohol, polyvinyl acetate, and copolymers thereof.

18. The method of claim 17, wherein the film carrier is formed of poly(ethylene terephthalate).

19. The method of claim 1, wherein the one or more die-cut foil pieces and the overlaying foil possess differing wood grain designs.

20. The method of claim 1, wherein the one or more die-cut foil pieces and the overlaying foil possess differing colors.

21. The method of claim 1, wherein the one or more die-cut foil pieces and the overlaying foil possess identical wood grain designs.

22. The method of claim 1, wherein the overlaying foil and the overlaying foil possess identical colors.

23. The method of claim 1, wherein at least one of the die-cut foil pieces and the overlaying foil possesses a pre-printed patterned design.

24. The method of claim 1, wherein the one or more die-cut foil pieces is held in-register using an adhesive.

25. The method of claim 24, wherein the adhesive is applied by a spray or a sponge brush.

26. The method of claim 24, wherein the adhesive is a polyurethane adhesive.

27. The method of claim 1, wherein the wood composite is laminated by heating at least one of the die-cut foil piece and the overlaying foil.

28. The method of claim 27, wherein at least one of the group consisting of the die-cut foil pieces and the overlaying foil are heated by using a membrane press.

29. The method of claim 28, wherein the membrane used has a thickness of about 1½ mm to about five mm.

30. The method of claim 26, wherein the wood composite is laminated by subjecting the one or more die-cut foil pieces and the overlaying foil to heat and pressure.

31. The method of claim 30, wherein the one or more die-cut foil pieces and overlaying foil are subjected to heat and pressure by using a hot-air or hot-liquid membrane press.

32. The method of claim 31, wherein the membrane used has a thickness of about 1½ mm to about five mm.

33. The method of claim 2, wherein the molded wood composite is a fiberboard.

34. The method of claim 33, wherein the fiberboard is selected from the group consisting of hardboard and medium density fiberboard.

35. The method of claim 2, wherein the molded wood composite has a thickness of about ⅛-inch to about 1⅝-inches.

36. The method of claim 35, wherein the molded wood composite has a thickness of about ⅛-inch to about ½-inch.

37. A semi-finished wood composite structure comprising:
- (a) a wood composite substrate;
 - (b) one or more die-cut foil pieces uniformly coating at least one portion of a surface of the wood composite;
 - (c) an overlaying foil uniformly coating the surface of the wood composite.
38. The structure of claim 37, wherein the wood composite possesses a smooth surface.
39. The structure of claim 38, wherein the wood composite possesses an embossed grain pattern.
40. The structure of claim 37, wherein the wood composite possesses a textured surface.
41. The structure of claim 40, wherein the wood composite possesses an embossed grain pattern.
42. The structure of claim 37, wherein the wood composite is a molded wood composite, post-molded wood composite, or semi-molded wood composite.
43. The structure of claim 42, wherein the wood composite includes both flat surface portions and contoured surface portions.
44. The structure of claim 37, wherein the overlaying foil has been removed from the portion(s) covered by the one or more die-cut foil pieces.
45. The structure of claim 42, wherein the wood composite is a fiberboard.
46. The structure of claim 45, wherein the fiberboard is selected from the group consisting of hardboard and medium density fiberboard.

47. The structure of claim 42, wherein the molded wood composite has a thickness of about $\frac{1}{8}$ -inch to about $1\frac{5}{8}$ -inches.

48. The structure of claim 47, wherein the molded wood composite has a thickness of about $\frac{1}{8}$ -inch to about $\frac{1}{2}$ -inch.